

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP	10							
DEPT :-QA-9	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	

KAIZEN IDEA SHEET

KAIZEN NO:-

CELL	CELL NAME:-	MACHINE /STAGE-BCOF Line	OPERATION :-BCOF Line
------	-------------	--------------------------	-----------------------

KAIZEN THEME - COST SAVING
WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS- Gauge cost increase due to gauge wear tear



BEFORE

IDEA :-Rejected gauge is converted in other dimn .

COUNTERMEASUR-Snap gauge 87.50 is converted in to 112.50 dimn



AFTER

BENCHMARK TARGET	
KAIZEN START	22-10-2016
KAIZEN FINISH	23-10-2016

TEAM MEMBERS :-ARUN KUMAR,

BENEFITS :-
Cost saving

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-

- WHY 1:-Gauge cost increase
- WHY 2 :- Gauge wear tear more
- WHY3 :-

ROOT CAUSE :-gauge wear tear more.

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

RESULT :-Cost savings
 New gauge cost-2600
 Gauge rectification cost-300
 Total savings-2600-300=2300

WHAT TO DO :-gauge monitoring

HOW TO DO –add in calibration plan

FREQUENCY :-As per plan

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

